



Spec-Trim
MFG. CO., INC.



LEGACY

Windows





Legacy Sash Set Picture Window

Installation Instructions:

For traditional method, use 16D galvanized finish nails. Pre-drilling is recommended with below freezing temperatures.

1. Make sure the rough opening is plumb, level, square, and $\frac{1}{2}$ " larger than the unit.
2. Flash the opening per local requirements.
3. From the outside, set the unit into the center of the opening and place a level on top of the window. Then, on the side that is high (or either side, if it is level), tack a nail 4" down from the top, on the side piece of brickmould. Do not drive the nails in fully.
4. Raise the other side of the window to level, and tack the other side in the same location.
5. Plumb one side and tack a nail 4" up from the bottom of either side.
6. Check the window diagonally for square and adjust.
7. When the window is square, plumb, and level, nail off the rest of the brickmould with nails approximately 12" apart.
8. Shim the inside head, sill, checkrail, and under the sidejamb. Maintain an even margin between sash and frame. For units wider than 3', shim at the center of the sill and head as well.
9. Check the window for smooth operation.
10. Set the nails and fill the holes with a fast-drying putty, then lightly sand and touch-up with a matching paint.
11. Installation is complete.

For Interior Strap Installation:

1. Make sure the rough opening is plumb, level, square, and $\frac{1}{2}$ " larger than the unit.
2. Flash the opening per local requirements.
3. From the inside, set the window in the center of the opening. Then cut the installation straps in the center and wrap them around the adjacent studs, nailing or stapling them with one (1) $1\frac{1}{2}$ " roofing tack or one (1) $1\frac{1}{2}$ " staple in each strap. Pull in on the straps as tightly as possible to insure the frame is in far enough to be flush with the dry wall or other interior covering.
4. Level the sill and shim under the side jamb as needed.
5. Plumb the window and shim at the head and sill. For units wider than 3', also shim at the center of the sill.
6. Shim the frame at the checkrail, maintaining an even margin between the sash and frame.
7. Check the window for smooth operation.
8. Add at least two (2) more staples or nails to each strap.
9. Using staples or nails, secure the shims by toe-nailing through the studs. This prevents the shims from falling out.
10. Installation is complete.

Finishing & Flashing Instructions:

Exterior

Covering the unit with plastic is recommended, especially when masonry is used, as this is a pre-finished product and needs no further painting.

1. **Flashing:** Flashing *must* be installed over all units. Failure to do so will void the warranty.
2. **Caulking:** After the exterior siding or brick is complete, caulk around perimeter of window using a quality acrylic latex caulk.
3. **Painting:** The brickmould, blindstop and sill are pre-finished and need no further painting; however, they may be painted any color with a quality oil or latex paint by following the paint manufacturer's instructions.
4. Do not paint the glazing bead on the exterior of the sash.
5. The exterior of the sash may be painted but must first be primed using a quality exterior acrylic latex primer recommended for PVC.

Interior

1. **Insulation:** Insulate between the window and framing with loose fiberglass or similar material. Do not use the expanding foam type of insulation.
2. **Trim:** When nailing casing on sash set picture windows, do not nail past the line on the interior top.
3. **Painting:** The interior of the sash needs no further finishing; however, after priming with a PVC primer it can be finished in any color with any type of oil or latex paint.